

# Mounting instruction: Skamol Structural Plaster

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**1** Prepare SkamoEnclosure Boards.



**2** Mix Skamol Structural Plaster with water according to the specified mixing ratio.



**3** Apply Skamol Structural Plaster at an even layer thickness of 2 to 8mm.

## Application

The Skamol Structural Plaster is used as a finishing touch on the SkamoEnclosure Boards.

It is not recommended to light the fireplace until the Skamol Structural Plaster is fully hardened.

- A** Remove dust from the SkamoEnclosure Boards surfaces.
- B** Use Skamol Primer on SkamoEnclosure Boards surfaces where Skamol Structural Plaster is to be applied.
- C** The Skamol Joint Tape is used to prevent cracking, in joints.
- D** To add extra strength to the SkamoEnclosure Boards, the Skamol Mesh can be used with the plaster.
- E** Corners are protected with Skamol Corner.
- F** Skamol Structural Plaster is mixed in the ratio of 3.6 to 4.1L water per 20kg bag:
  - Pour 2.5L of water into a mixing bucket
  - Stir vigorously and add the entire content of the Skamol Structural Plaster bag (20kg)
  - Add the remaining 1.1 to 1.6L of water to the mixture until the desired consistency is achieved
  - Mix vigorously for at least 5 minutes
  - After mixing, Skamol Structural Plaster can be used for 30 to 60 minutes
- G** Skamol Structural Plaster is applied to the SkamoEnclosure Board with a notched trowel to achieve an even layer thickness (2 to 8mm). The plaster is then straightened.
- H** The fireplace can be used after hardening (4 to 5 days at 20°C).

## Skamol Group

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